

CFD Modeling of Spray Formation in Diesel Engines

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Growing concern regarding energy resources and the environment has increased interest in developing Diesel engines for better fuel economy and lower emissions. A three dimensional CFD simulation of a 4-stroke engine is developed for a Ruggerini RD 270 engine using internal combustion engine module in ANSYS-FLUENT. A cold flow simulation is performed first to visualize the air motion inside the cylinder and to detect the changes of air properties through the different strokes of the engine. This simulation is validated against a compression test performed on the engine at the “Green Energy Lab” at Faculty of Engineering, Ain Shams University. To test the spray formation model before applying it in the engine model, a simulation of Diesel spray in a constant volume chamber is performed and validated against the experimental data by Park et al. (2010). Integration of engine model and spray model is then performed. A comparison of variation of penetration length for different injection pressures and diameters is made.

Keywords: Breakup model, Cold flow simulation, Hydrodynamic instability, IC-engine, Injection nozzle, Penetration length, Spray formation.

Introduction

The design of internal combustion (IC) engines is under significant pressure for improvement. The next generation of engines needs to be light, compact, powerful, and flexible, yet produce less pollution and use less fuel. To meet these competing requirements, innovative engine designs will be needed. The ability

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to analyze the performance of multiple engine designs accurately and rapidly is also becoming critical.

One of the recent developments is the use of biodiesel engines which are engines fueled with petrol Diesel fuel blended with biofuels. Usage of biofuels in IC engines is opening the door to a new era in engines development since they can be considered as renewable sources of energy that can stand against oil depletion problem. Many researches are conducted to study biodiesel engines performance alongside with their environmental impact.

Although biodiesel is non-toxic, produced from renewable resources, can be used in existing Diesel engines, and produces less greenhouse gas emissions, it was found to have some drawbacks. One of its main drawbacks is the presence of water and residual alcohol in biodiesel which may generate an unwanted reaction, producing free fatty acids that can lead to metallic corrosion especially with aluminum which comprises most of engine parts in recent times (Munoz et al., 2012). So the challenge is to introduce a biodiesel with the highest blending ratio but at the same time can run the engine without modification for existing engines or usage of more expensive materials for manufacturing the new engines.

A computational fluid dynamics (CFD) modeling of the spray formation process in a Diesel engine is developed in ANSYS-FLUENT using its discrete phase modeling (DPM) capability and its IC-engine module.

Engine Model

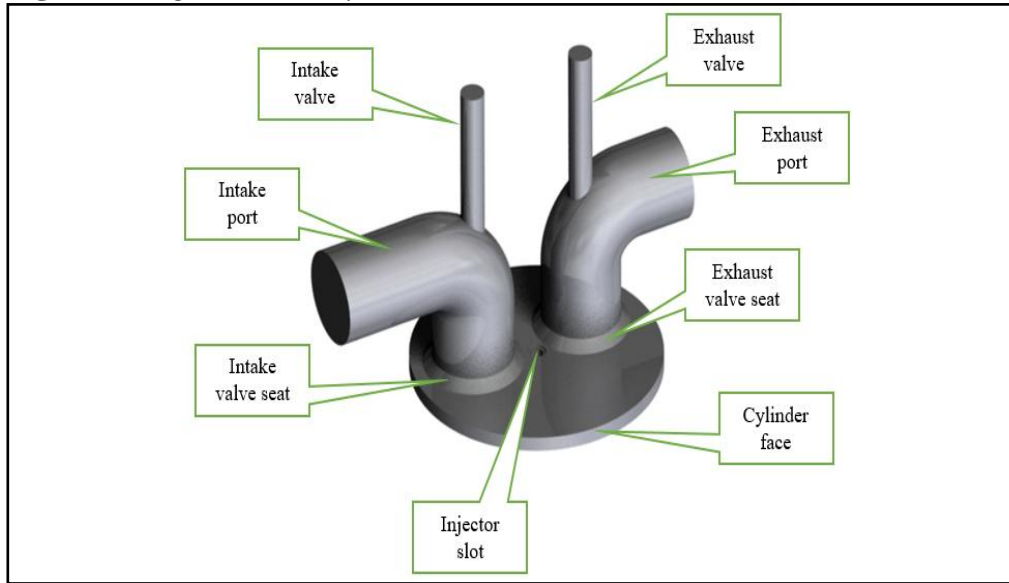
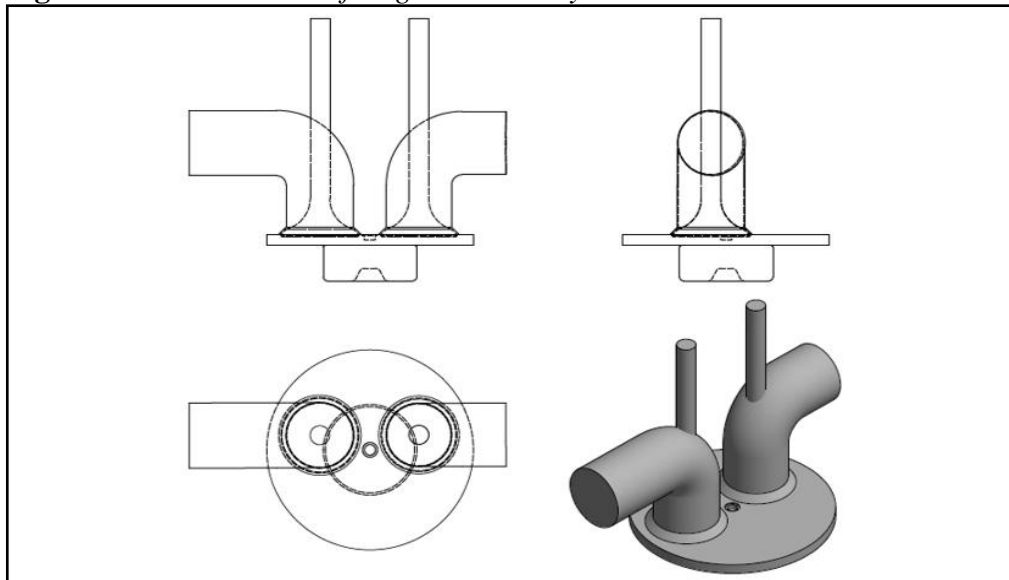
The engine under consideration is a Ruggerini RD 270 engine with the specifications shown in Table 1 (Ruggerini, 2003):

Table 1. *Ruggerini RD 270 Specifications*

Number of cylinders	2	
Cooling	Air cooled	
Bore	95 mm	
Stroke	85 mm	
Swept volume	1205 cc	
Compression ratio	18:1	
Clearance	4.7 mm	
Connecting rod	187 mm	
Crank radius	42.5 mm	
Injector hole diameter	0.28 mm	
Rated power	20 kw (27.2 Hp)	@ 3000 rpm

The performance of an IC engine depends upon the complex interactions between fluid dynamics of turbulent reacting flows and the engine moving parts e.g. the intake and exhaust valves and the piston over a particularly short period of time scale which adds to the complexity.

As a starting point, a cold flow investigation is undertaken to study the air motion inside the engine's combustion chamber as well as the spray formation without combustion.

Figure 1. Engine Geometry**Figure 2.** Detailed View of Engine Geometry

A three-dimensional (3D) geometry of the engine is created using Inventor CAD software as shown in Figures 1 and 2 and the geometry is imported to the DesignModeler in the “IC Engine” module of ANSYS-FLUENT where it is decomposed as shown in Figure 3 to facilitate the meshing process. After decomposition, the engine is divided into three regions: valve, port and chamber regions. Each region is subdivided into smaller parts to allow generating a fixed or a moving (dynamic) mesh depending on the engine kinematics; for example: the chamber region between the cylinder head and the piston needs a layering mesh that can expand or collapse during the motion of the piston. The created mesh is shown in Figures 4 and 5.

Figure 3. Decomposed Geometry

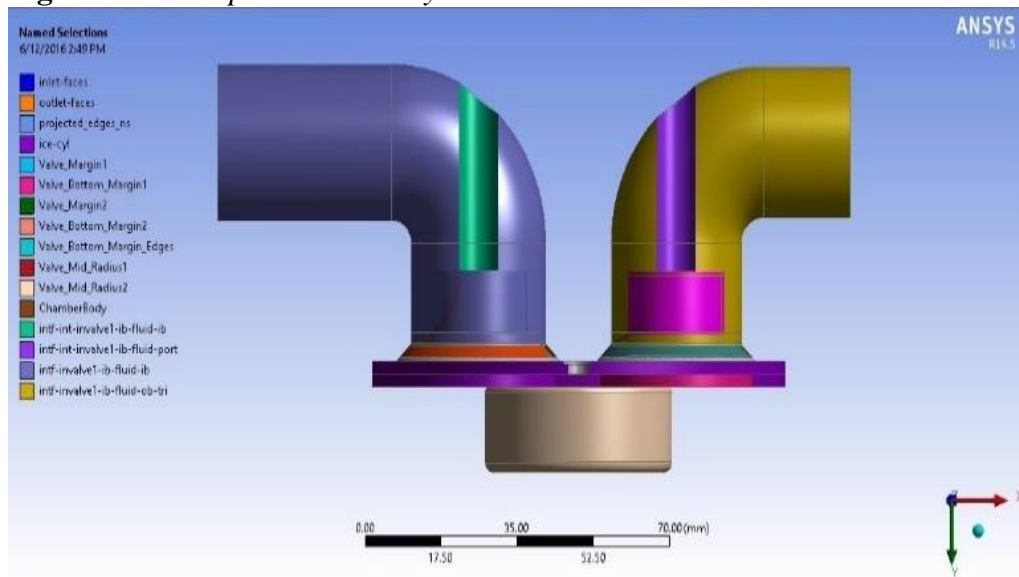


Figure 4. Geometry Mesh of the Engine

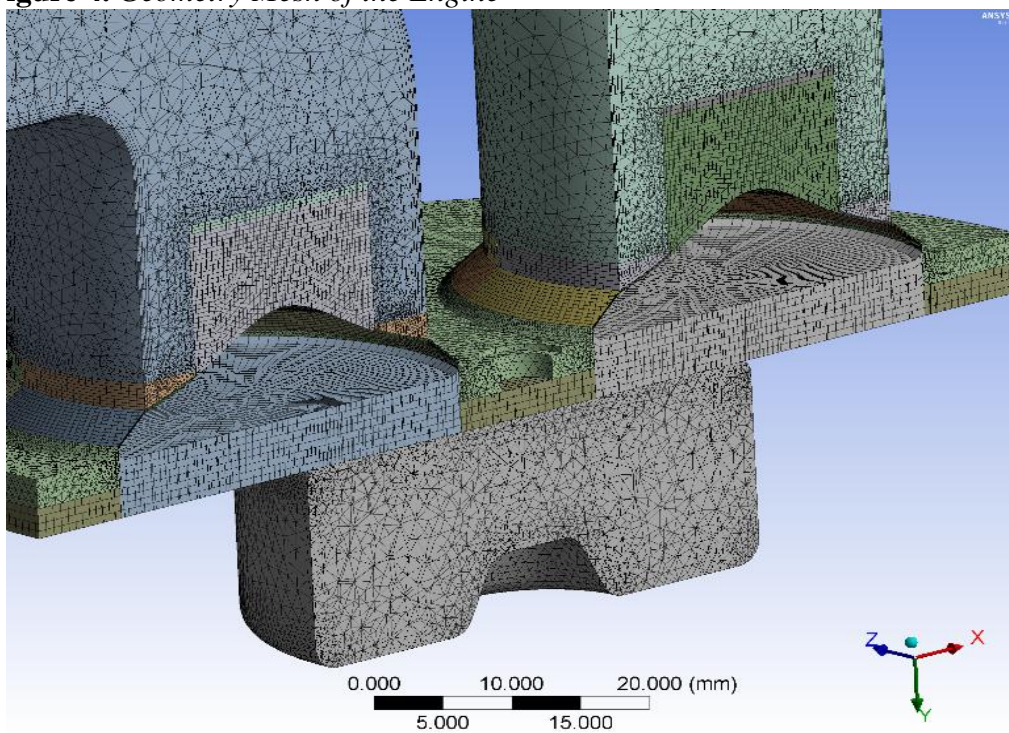
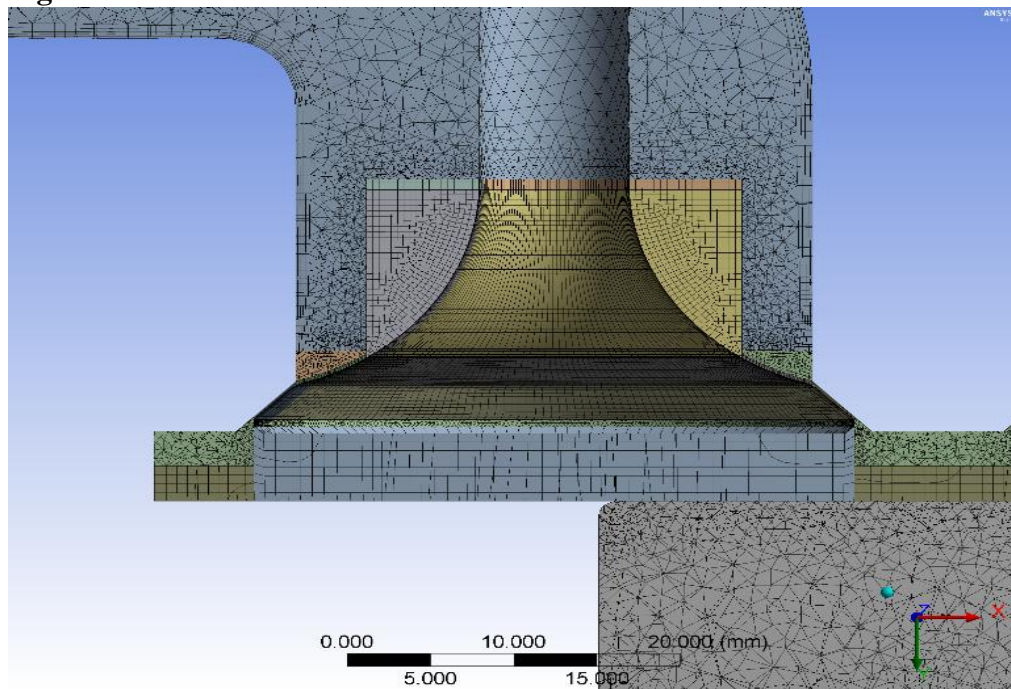


Figure 5. Mesh Around the Valve

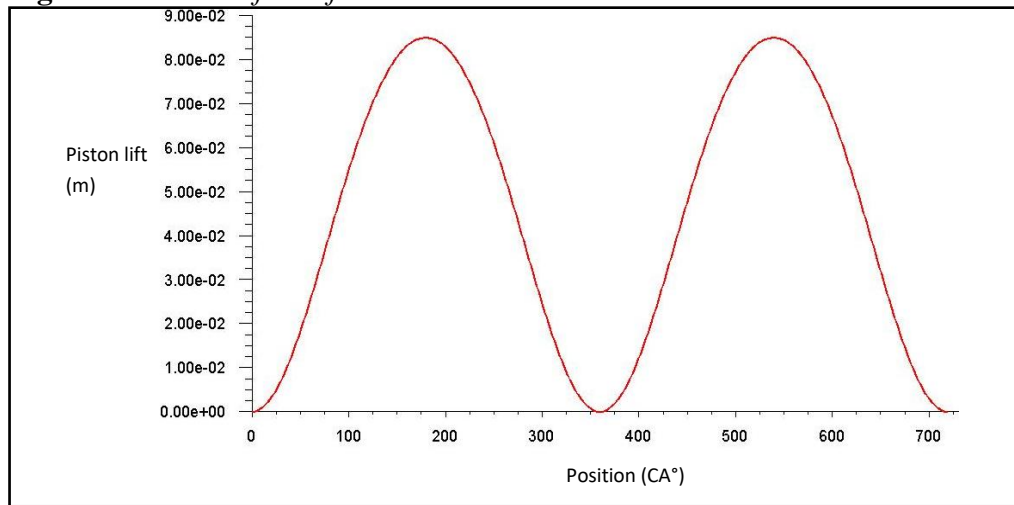
The motion of the piston is specified as a single degree of freedom motion close to a sinusoidal profile as a function of the engine's crank angle, crank radius, connecting rod length and engine speed. The piston location is calculated using

$$p_s = L + \frac{A}{2}(1 - \cos(\theta_c)) - \sqrt{L^2 - \frac{A^2}{4}\sin^2(\theta_c)}$$

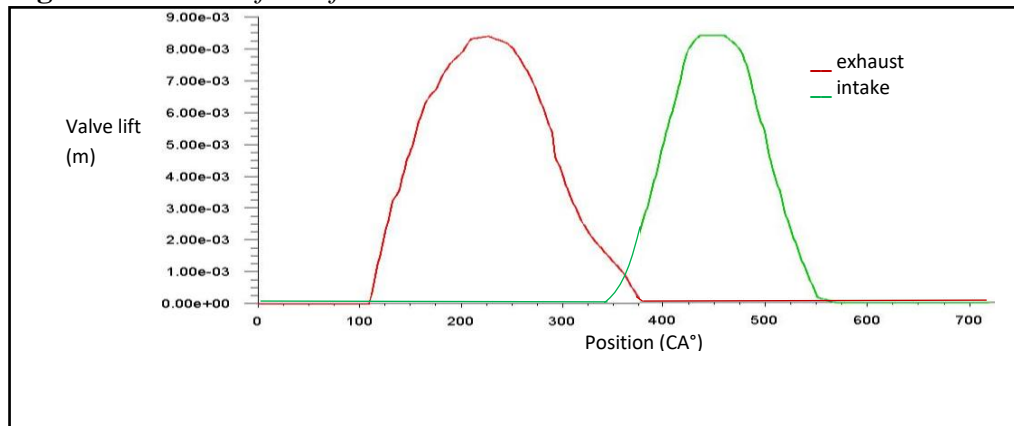
where p_s is the piston location (0 at the top dead center (TDC) and A at the bottom dead center (BDC)), L is the connecting rod length, A is the piston stroke, and θ_c is the current crank angle. The current crank angle is calculated from

$$\theta_c = \theta_s + t.N$$

where θ_s is the starting crank angle and N is the crank shaft speed (ANSYS).

Figure 6. Piston Lift Profile

The valves lift profile is developed in accordance with measurements from the engine. The piston and valve lift profiles are shown in Figures 6 and 7. The simulation is started when the piston is at the top dead center towards the end of the compression stroke.

Figure 7. Valves Lift Profile

These profiles govern the mesh deformation throughout the engine simulation.

Mass, momentum and energy equations alongside with $k-\epsilon$ turbulence model are used in the Eulerian frame of reference to model the air flow through the engine.

The mass equation is given by

$$\frac{\partial}{\partial t}(\rho_a) + \frac{\partial}{\partial x}(\rho_a u) + \frac{\partial}{\partial y}(\rho_a v) + \frac{\partial}{\partial z}(\rho_a w) = s_{mass}$$

where ρ_a is the density of the air, u, v and w are the velocity components of axes x, y and z respectively and s_{mass} is the source term due to mass exchange between the air and fuel droplets (evaporation) after the injection.

The momentum equation for x axis is given by

$$\begin{aligned} & \frac{\partial}{\partial t}(\rho_a u) + \frac{\partial(\rho_a u^2)}{\partial x} + \frac{\partial(\rho_a uv)}{\partial y} + \frac{\partial(\rho_a uw)}{\partial z} \\ &= -\frac{\partial P}{\partial x} + \frac{\partial \tau_{xx}}{\partial x} + \frac{\partial \tau_{yx}}{\partial y} + \frac{\partial \tau_{zx}}{\partial z} + \rho_a g_x + s_{mom_i} \end{aligned}$$

where P is the pressure, τ_{xx} is the normal stress in x direction, τ_{yx} and τ_{zx} are the shear stresses parallel to x and normal to y and z respectively and s_{mom_i} is the momentum source term due to momentum exchange between the air and the fuel droplets. The momentum equations for the other two axes are similar to x axis equation.

The energy equation is given by

$$\begin{aligned} & \frac{\partial}{\partial t} \left[\rho_a \alpha_a \left(i_a + \frac{v^2}{2} \right) \right] + \nabla \cdot \left[\rho_a \alpha_a \left(i_a + \frac{v^2}{2} \right) \vec{v} \right] \\ &= \rho \dot{q} + \frac{\partial}{\partial x} \left(k_{eff} \frac{\partial T}{\partial x} \right) + \frac{\partial}{\partial y} \left(k_{eff} \frac{\partial T}{\partial y} \right) \\ &+ \frac{\partial}{\partial z} \left(k_{eff} \frac{\partial T}{\partial z} \right) - \frac{\partial(uP)}{\partial x} - \frac{\partial(vP)}{\partial y} - \frac{\partial(wP)}{\partial z} + \frac{\partial(u\tau_{xx})}{\partial x} \\ &+ \frac{\partial(u\tau_{yx})}{\partial y} + \frac{\partial(u\tau_{zx})}{\partial z} + \frac{\partial(v\tau_{xy})}{\partial x} + \frac{\partial(v\tau_{yy})}{\partial y} + \frac{\partial(v\tau_{zy})}{\partial z} \\ &+ \frac{\partial(w\tau_{xz})}{\partial x} + \frac{\partial(w\tau_{yz})}{\partial y} + \frac{\partial(w\tau_{zz})}{\partial z} + \rho \vec{g} \cdot \vec{v} + s_{energy} \end{aligned}$$

where α_a is the void fraction of the air, i_a is the air internal energy, \mathcal{V} is the flow velocity \dot{q} is the rate of volumetric heat addition per unit mass, k_{eff} is the effective thermal conductivity, and s_{energy} is the energy coupling term with the dispersed phase.

To model the air turbulence inside the chamber, the standard $k-\varepsilon$ model was used. The transport equations of this model are given by

$$\begin{aligned} & \frac{\partial}{\partial t}(\rho k) + \frac{\partial}{\partial x_i}(\rho k u_i) \\ &= \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_k} \right) \frac{\partial k}{\partial x_j} \right] - \rho \overline{u'_i u'_j} \frac{\partial u_j}{\partial x_i} - \frac{1}{\rho} \left(\frac{\partial \rho}{\partial T} \right)_p g_i \frac{\mu_t}{Pr_t} \frac{\partial T}{\partial x_i} - \rho \varepsilon - 2\rho \varepsilon M_t^2 \end{aligned}$$

and

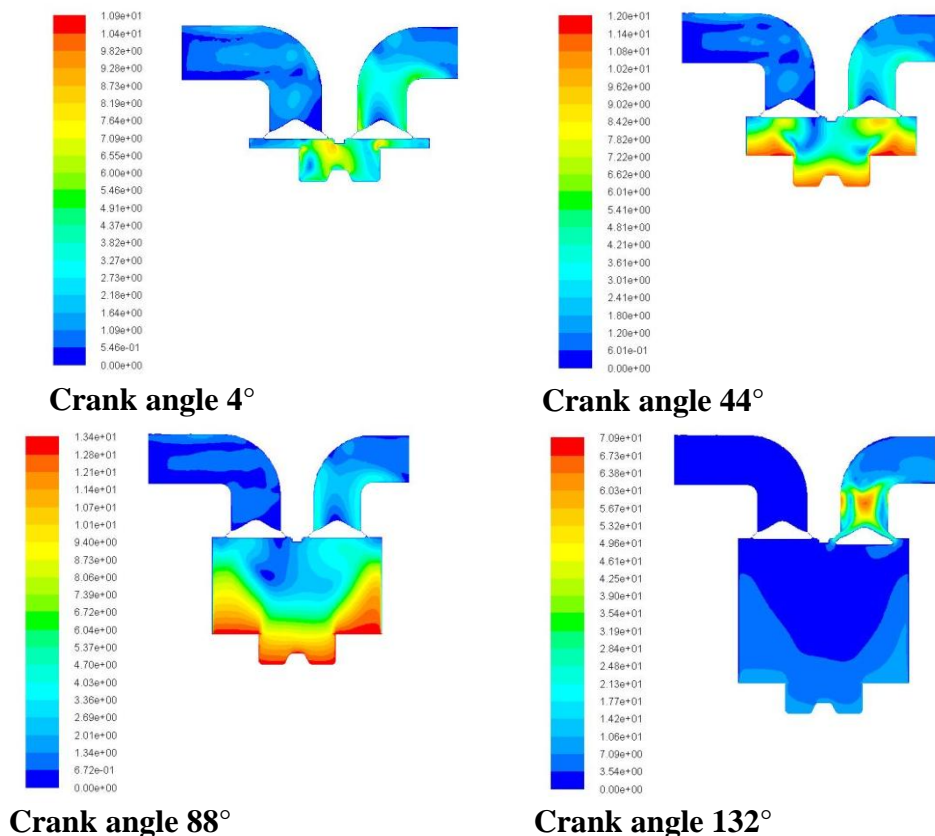
$$\frac{\partial}{\partial t}(\rho \varepsilon) + \frac{\partial}{\partial x_i}(\rho \varepsilon u_i) = \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_\varepsilon} \right) \frac{\partial \varepsilon}{\partial x_j} \right] + C_{1\varepsilon} \frac{\varepsilon}{k} \left(-\overline{\rho u'_i u'_j} \frac{\partial u_j}{\partial x_i} - C_{3\varepsilon} \frac{1}{\rho} \left(\frac{\partial \rho}{\partial T} \right)_p g_i \frac{\mu_t}{Pr_t} \frac{\partial T}{\partial x_i} \right) - C_{2\varepsilon} \rho \frac{\varepsilon^2}{k}$$

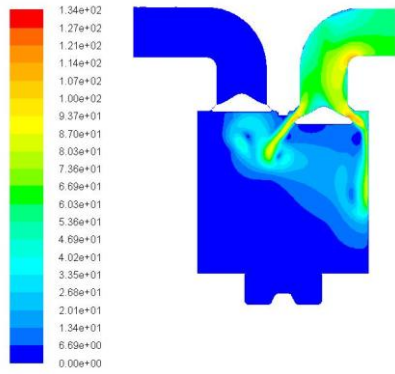
where k is the turbulent kinetic energy, ε is the turbulent kinetic energy dissipation rate, μ_t is the turbulent viscosity, Pr_t is the turbulent Prandtl number, M_t is the turbulent Mach number and $C_{1\varepsilon}$, $C_{2\varepsilon}$, C_μ , σ_k and σ_ε are constants (ANSYS; Crowe et al., 1998).

The spatial discretization of the governing equations is set to second order upwind scheme for higher accuracy. The temporal discretization is done by setting the solution time step to be equal to the time of 0.25 degree crank angle. At a speed of 3000 rpm, this time step is nearly equal to 1.39×10^{-5} second which is small enough to appropriately resolve variations during the engine simulation.

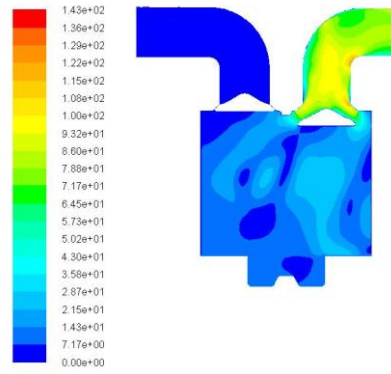
The velocity contours of the chamber for the cold flow simulation at various crank angles were obtained as shown in Figure 8.

Figure 8. Velocity Contours (0° is the Start of Expansion Stroke)

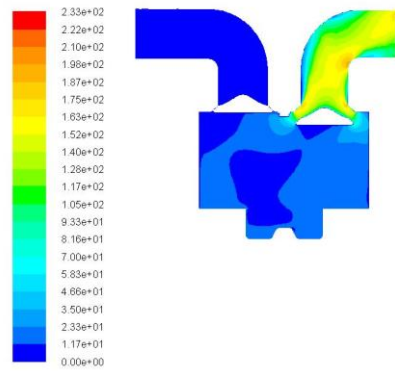




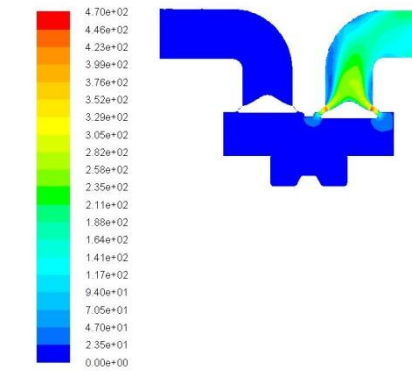
Crank angle 176°



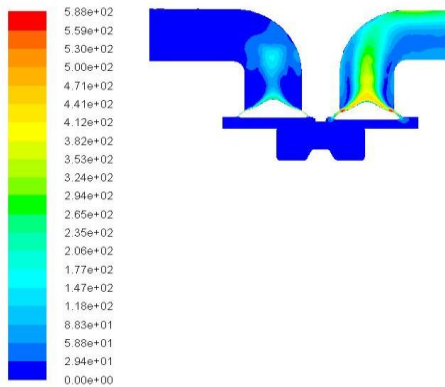
Crank angle 220°



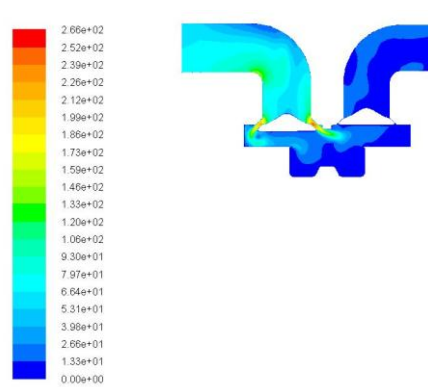
Crank angle 264°



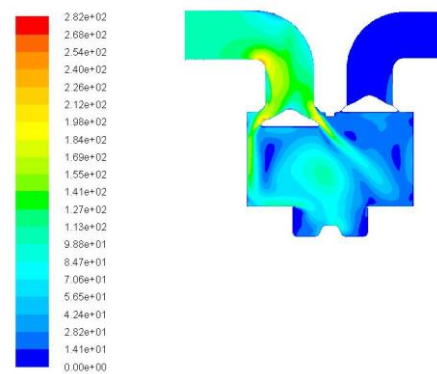
Crank angle 308°



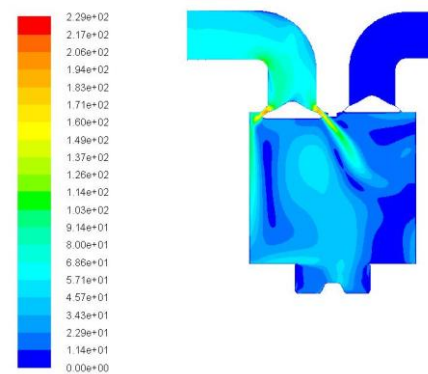
Crank angle 348°



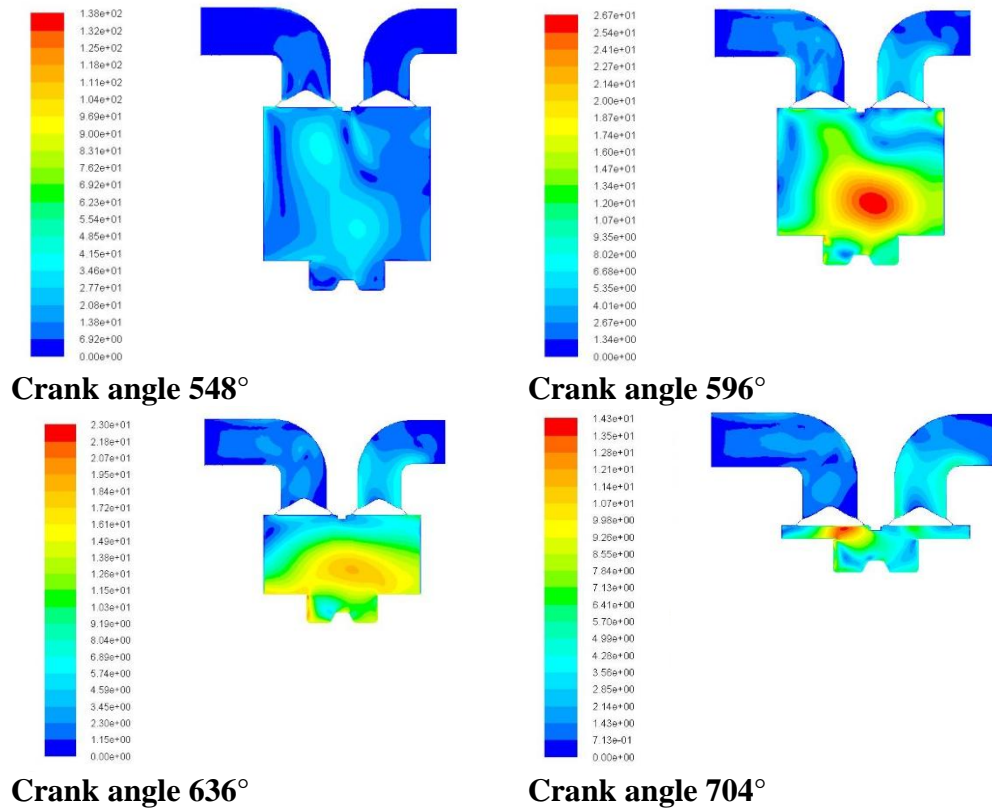
Crank angle 392°



Crank angle 452°

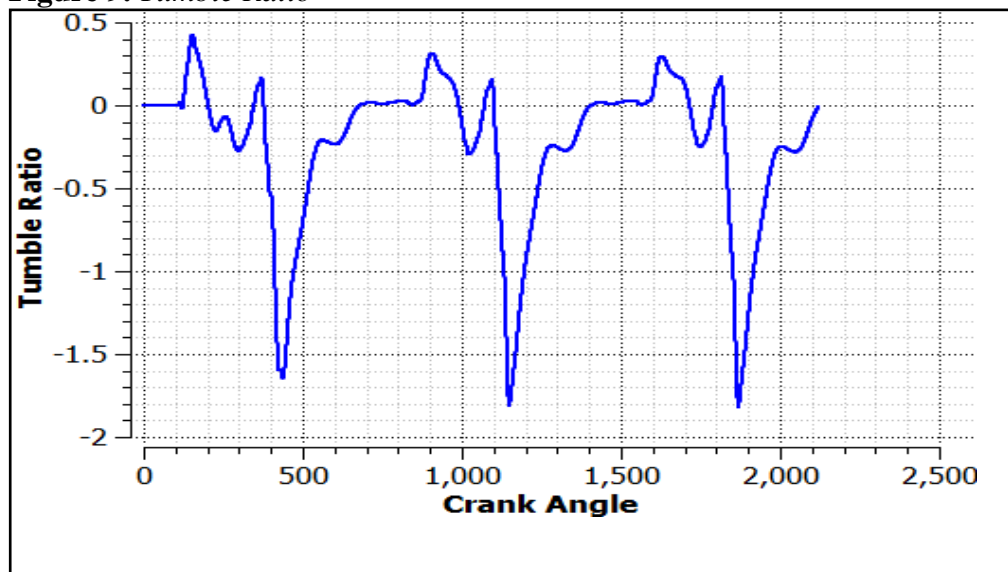


Crank angle 512°



The maximum air velocity at the intake stroke or exhaust stroke well exceeds 100 m/s, which implies that high turbulence levels are achieved inside the chamber. It is also obvious that the piston configuration enhances the air turbulence which leads to the formation of a vortex inside the chamber as found by the tumble ratio graph detected from the simulation shown in Figure 9 (Sushma and Jagadeesha, 2013).

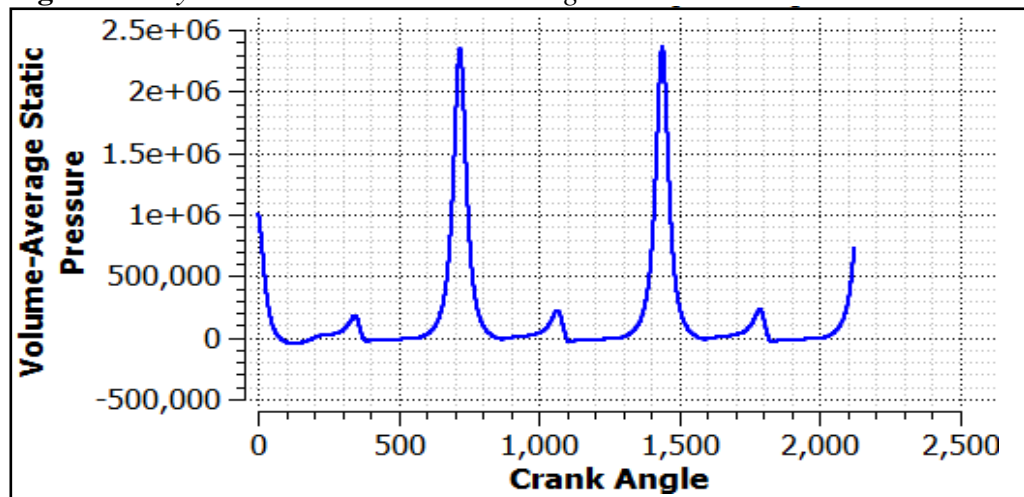
Figure 9. Tumble Ratio



It is worth noting that the calculation was run for 3 engine cycles (3×4 strokes) passing through the initial transients to achieve periodicity of the solution.

To validate the data obtained from the simulation, the pressure variation predicted by the model shown in Figure 10 reached a maximum of 23.5 bar which deviates by only 6.8 % from that measured during the compression test (22 bar) (Amr et al., 2016). This deviation may be attributed to leakage which is hard to simulate in the model given the small clearance gap which would have required finer mesh that could lead to a significant increase in the computational time for minor improvement.

Figure 10. Cylinder Pressure vs. Crank Angles



Spray Model

In any engine, the fuel atomization and spray formation facilitate liquid dispersion in a gaseous phase significantly increasing the interface between the two fluids which is favorable for mass and heat transfer. In Diesel engines the combustion process basically depends on the spray structure of the fuel and its interaction with the air within the combustion chamber.

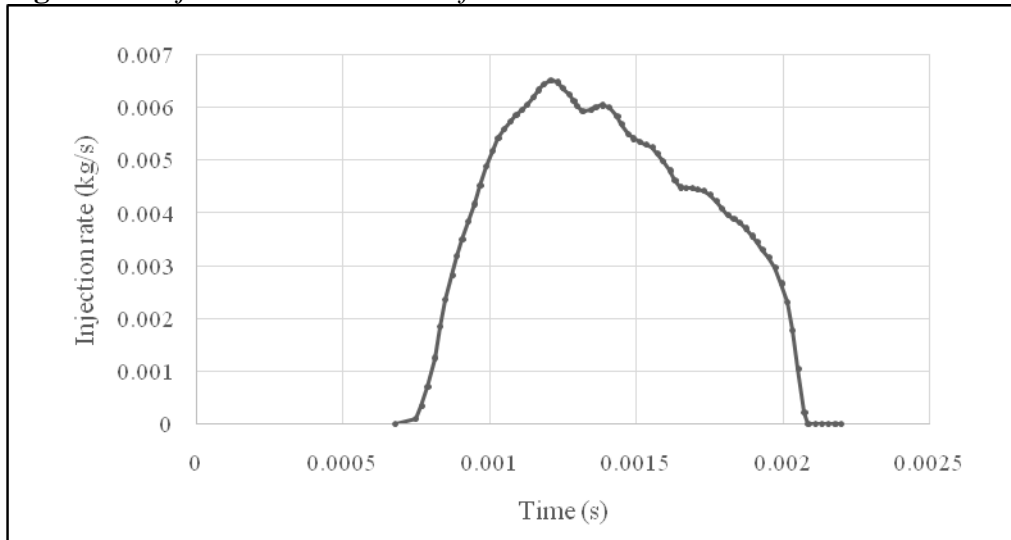
For validation purposes, a simplified model of the spray injected in a constant volume chamber is developed and its predictions for comparison against experimental data published in the open literature (Nawi et al., 2015; Wang et al., 2016; Fattah et al., 2015; Turner et al., 2012). Specifically, experimental data by Park et al. (2010) was used for validation since the test conditions were quite close to those of the current engine conditions with a pressure of 20 bars at the end of the compression stroke as listed in Table 2.

Table 2. Park et al. (2009) Experimental Conditions

Injection pressure	1200 bar
Ambient pressure	20 bar
Ambient temperature	400K
Injection temperature	290K

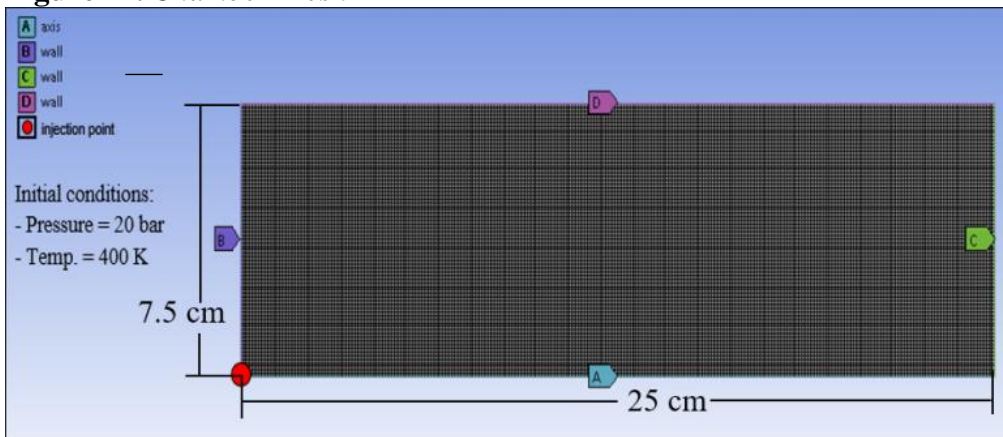
Diesel fuel of 830 kg/m^3 density was injected from a six-hole injector with a hole diameter of 0.126 mm and length of 0.8 mm . The simulation in the current work was done for only one hole given its injection flow rate profile shown in Figure 11.

Figure 11. Injection Flow Rate Profile



The constant volume chamber was modeled by a two-dimensional (2D) axi-symmetric rectangle using a structured grid of mesh size $1 \text{ mm} \times 1 \text{ mm}$ shown in Figure 12. The calculation domain had a length of 25 cm and a radius of 7.5 cm to prevent impingement of the spray onto the wall.

Figure 12. Chamber Mesh



The spray formation process was modeled in ANSYS-FLUENT using the dispersed phase model (DPM) that solves the continuous phase with the Eulerian approach and tracks the spray particles with the Lagrangian approach. Two way coupling between the spray and the continuous phase is considered in the current model given the level of their mutual interaction with momentum, energy and

mass exchanges. This coupling is achieved via mass, momentum and energy source terms. The mass source term is given by

$$s_{mass} = -\frac{1}{V} \sum_k \dot{m}_k$$

$$\dot{m}_k = \frac{dm}{dt} = Sh \pi D \rho_c D_v (\omega_{A,s} - \omega_{A,\infty})$$

where \dot{m}_k is the rate of mass transfer (evaporation) from particle k into the volume of interest V , Sh is Sherwood number, D is the particle diameter, ρ_c is the average density between liquid density at the droplet surface and the freestream density, D_v is the diffusion coefficient and $\omega_{A,s}$ and $\omega_{A,\infty}$ are the mass fraction of species A at the droplet surface and in the free stream respectively.

The momentum source term along x axis is given by

$$s_{mom_i} = -\frac{1}{V} \sum_k v_{k,i} \dot{m}_k - \frac{1}{V} \sum_k F_{k,i}$$

where $v_{k,i}$ is the particle k velocity in x direction. The first term represents the momentum flux via mass transfer and the second term represents the dynamic forces on the particle. Again the momentum source terms of y and z axes are similar to that of x axis.

The energy source term is given by

$$s_{energy} = -\frac{1}{V} \dot{Q}_k - \frac{1}{V} \sum_k v_{k,i} F_{k,i}$$

$$= -\frac{1}{V} \sum_k [\epsilon \sigma \pi D^2 (T_k^4 - T_c^4) + Nu \pi D k_c (T_k - T_c)]$$

$$- \frac{1}{V} \sum_k v_{k,i} F_{k,i}$$

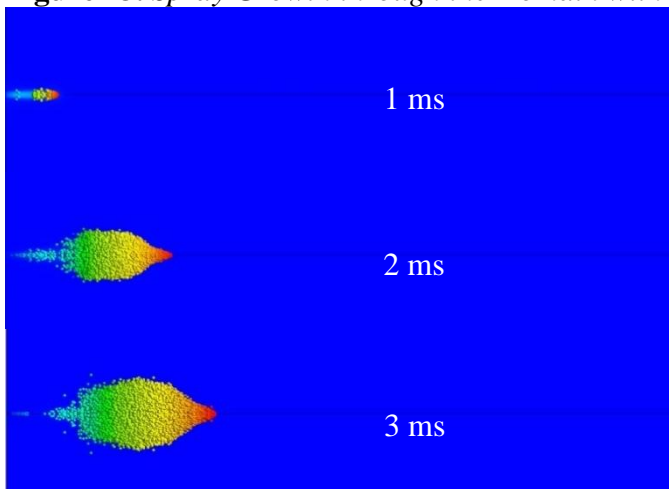
where \dot{Q}_k is the heat transfer rate to the particle, ϵ is the emissivity, σ is the Stephan-Boltzmann constant, Nu is Nusselt number, T_k is the particle temperature and T_c is the continuous phase temperature (ANSYS).

The initial high momentum of the spray into a chamber of high pressure leads to the breakup of the droplets by higher drag forces mainly. Kelvin-Helmholtz Rayleigh-Taylor (KH-RT) model is recommended for spray formation modeling since simulates the spray breakup effectively (Afshar, 2014; Chryssakis and Kaiktsis, 2008; Reitz and Beale, 1999). This model combines the effects of Kelvin-Helmholtz waves driven by aerodynamic forces with Rayleigh-Taylor

instabilities due to acceleration of shed drops ejected into freestream conditions. Both mechanisms model droplet breakup by tracking wave growth on the surface of the droplet, with breakup occurring due to the fastest growing instability based on local conditions.

Droplet velocities are maximum at the spray axis and decrease in the radial direction due to interaction with the entrained gas. In the dense spray, the probability of droplet collisions is high. These collisions can result in a change of droplet velocity and size. Droplets can break up into smaller ones, but they can also coalesce to form larger drops. The collision and coalescence models used in the current work are based on O'Rourke's algorithm (ANSYS; Hamdani et al., 2015). Figure 13 shows the progression of droplets breakup, dispersal and penetration in the domain.

Figure 13. *Spray Growth through the Domain with Time*



The spray-air interaction is a two-way coupled phenomenon as the velocity of the air in the domain increases from zero to about 45 m/s at the core of the spray and so does the particles velocities averaged over each cell (DPM velocity) decreases from about 55 m/s to zero at the edges of the spray as shown in Figure 14. This concept is also present in the temperature as we can see in Figure 15 that the temperature of the domain decreased from 400 K to about 370 K at the core of the spray while the DPM temperature increased from 290 K to about 375 K inside the spray cloud.

Figure 14. Contours of Domain and DPM Velocities

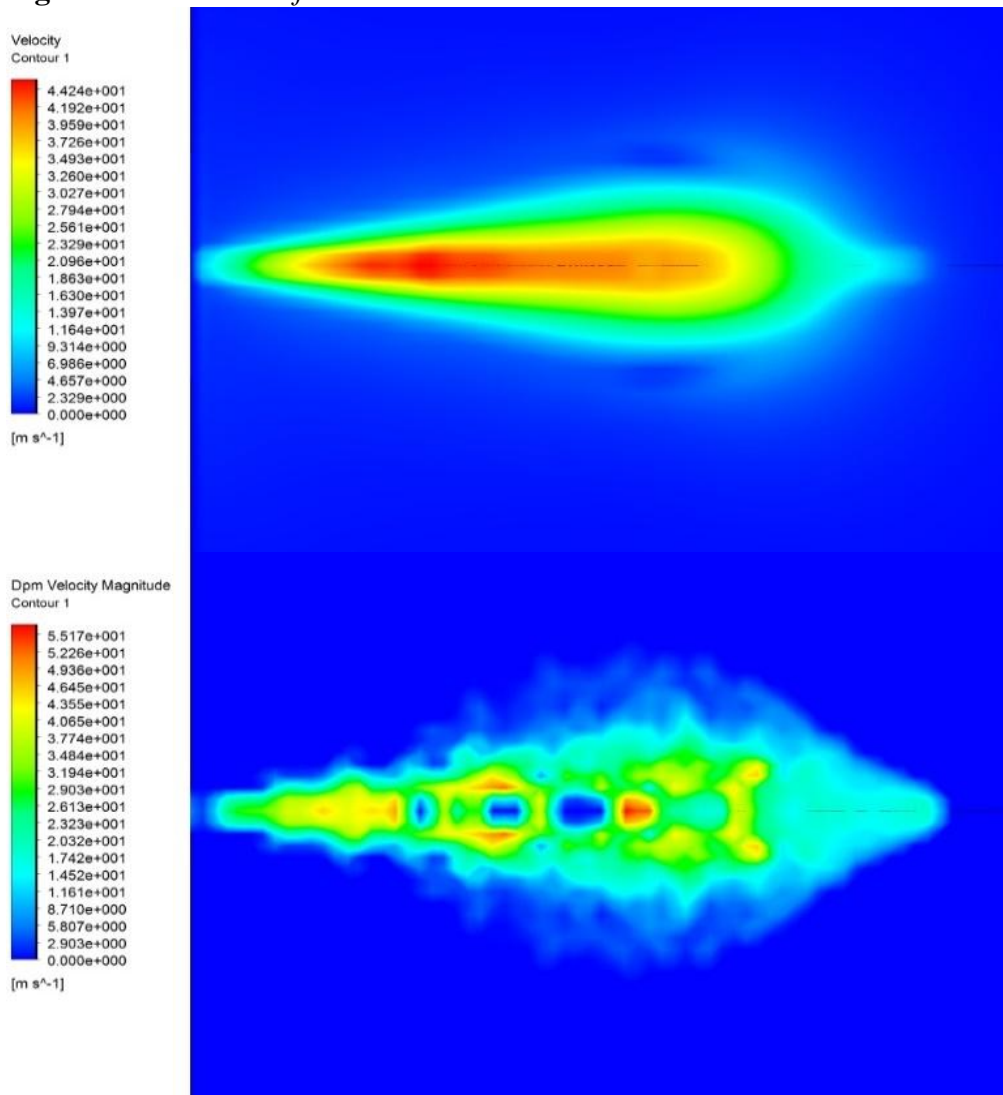
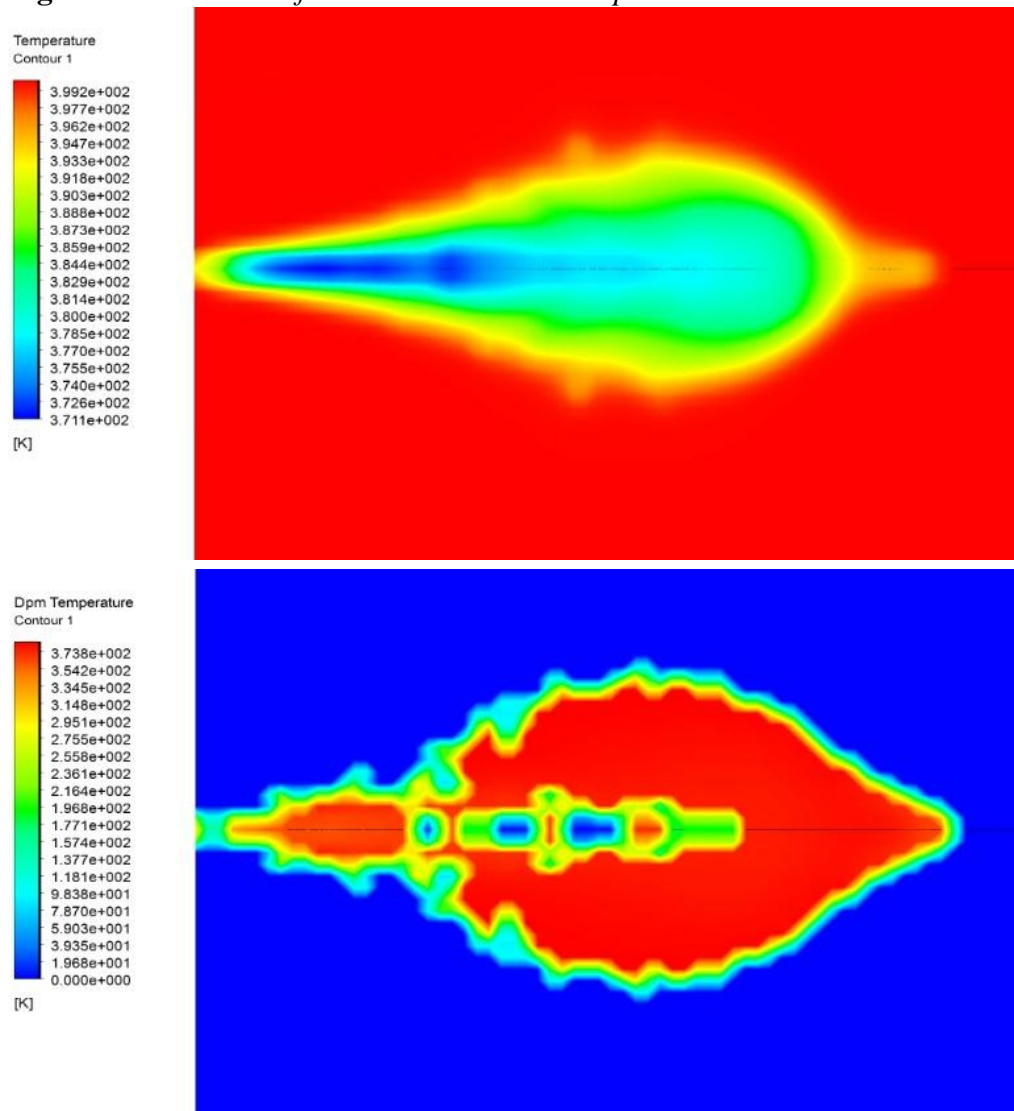
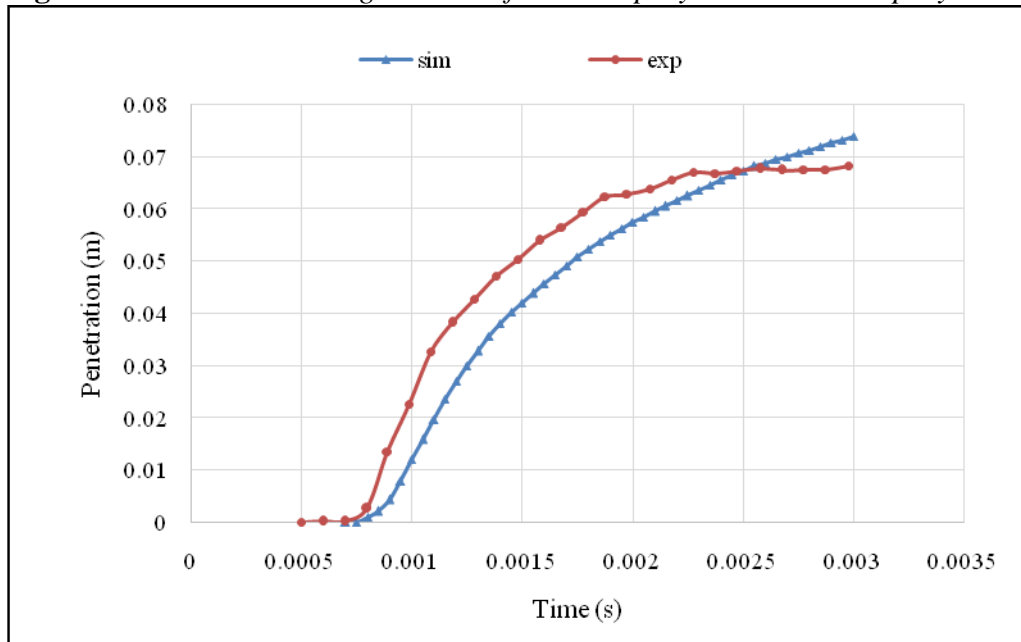


Figure 15. Contours of Domain and DPM Temperatures

The model prediction of the progression of the spray penetration length in time is compared with experimental data measured by Park et al. (2010) under similar conditions as shown in Figure 16. The comparison indicates that the model has not only captured the qualitative behavior of the spray but also achieved reasonable quantitative agreement.

Figure 16. Penetration Length Curves for Real Spray and Modeled Spray

Now that the engine model has been validated against experimental data, it was interesting to explore how the model predicts the spray behavior under different operating and/or design conditions. It is important to note here that the injection in current engine is mechanical with lower injection pressures than that used in the validation process but it is assumed that the breakup and atomizer models hold for the pressure range under investigation.

Engine Cold Flow Simulation with Diesel Injection

Different cases were studied to gain better understanding of the dependence of spray characteristics on different operational and geometric parameters, for example: the attendant pressures as well as injector nozzle diameter. Ruggerini RD 270 engine uses a 4-hole traditional mechanical injection system with its design details summarized in Table 3.

Table 3. Ruggerini RD 270 Injector Specifications

Case 1	Nozzle diameter	0.00028 m
	Nozzle length	0.00056 m
	Injection pressure	350 bar
	Injection mass flow rate	0.008738 kg/s

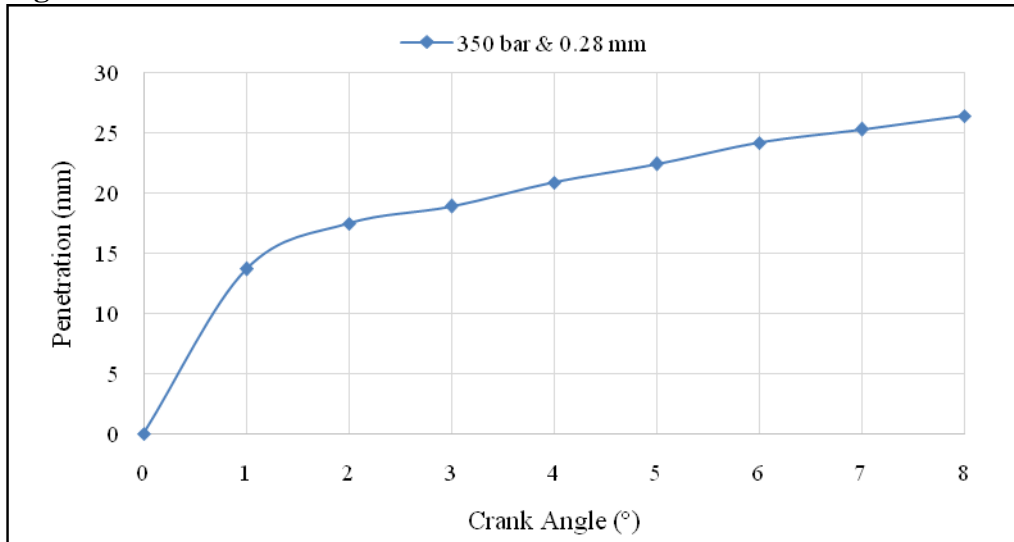
The average injection mass flow rate can be determined by the following equation:

$$\dot{m}_f = C_f A_o \sqrt{2\rho_f \Delta P}$$

where \dot{m}_f is the average injection mass flow rate per hole per cylinder per cycle, C_f is the flow coefficient through the orifice, A_o is the orifice cross sectional area, ρ_f is the fuel density and ΔP is the pressure difference between the injection pressure and the chamber pressure.

The predicted spray penetration length under these conditions, referred to as Case 1, is shown in Figure 17. It should be noted that angle zero is taken at the start of the injection process.

Figure 17. Case 1 Penetration Curve

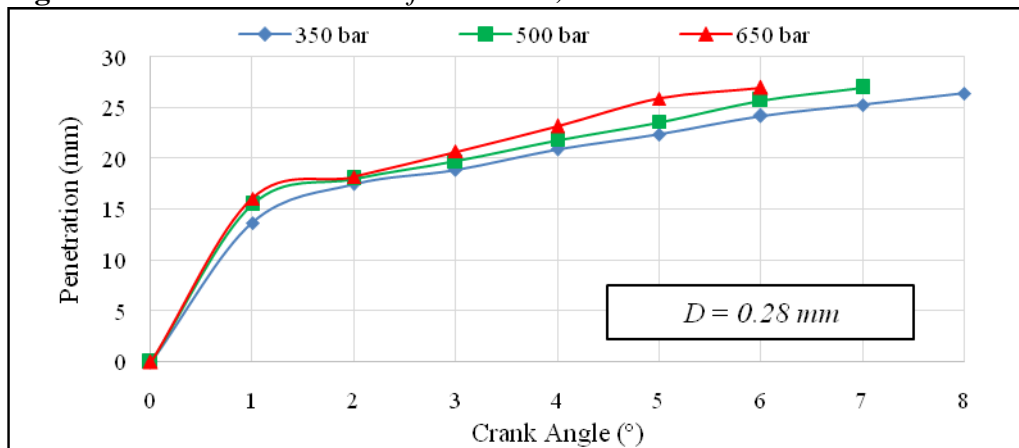


Though Case 1 simulates the engine conditions using an injection pressure of 350 bar, higher injection pressures (500 and 650 bar) were tested and compared to Case 1. As expected, with higher injection pressures, higher flow rates are encountered with the same injector diameter and injection period. Predictions of these two cases (Cases 2 and 3) are given in Table 4.

Table 4. Higher Injection Pressures Cases

	Case 2	Case 3
Nozzle diameter (m)	0.00028	0.00028
Nozzle length (m)	0.00056	0.00056
Injection pressure (bar)	500	650
Injection mass flow rate (kg/s)	0.010558	0.012108

Cases 1, 2, and 3 are compared in Figure 18, clearly increasing the injection pressure imparts more momentum to the spray and hence increases its penetration length.

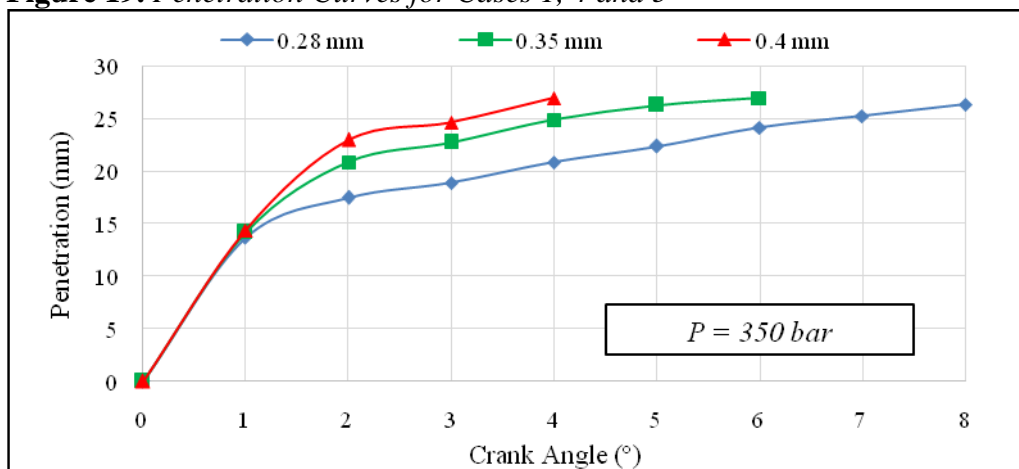
Figure 18. Penetration Curves for Cases 1, 2 and 3

Now the effect of changing injector hole diameter while keeping the injection pressure, injection period as well as the nozzle's length-to-diameter ratio constant is investigated. The model predictions under these two conditions (Cases 4 and 5) are given in Table 5.

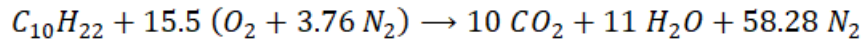
Table 5. Larger Injection Diameters Cases

	Case 4	Case 5
Nozzle diameter (m)	0.00035	0.0004
Nozzle length (m)	0.0007	0.0008
Injection pressure (bar)	350	350
Injection mass flow rate (kg/s)	0.013675	0.017861

Cases 1, 4, and 5 are compared in Figure 19. To highlight the impact of nozzle diameter on the penetration length. Increasing the nozzle diameter for the same injection pressure increases the penetration length as more fuel is injected and hence higher momentum is imparted to the spray hence achieving a longer penetration length.

Figure 19. Penetration Curves for Cases 1, 4 and 5

The previous cases focused on the impact of injection pressures and diameters on the spray behavior without taking into consideration the stoichiometric condition inside the combustion chamber. Usually, Diesel engines operate air-to-fuel ratios of about 15:1, i.e. with lean and definitely not rich or stoichiometric mixtures at all load conditions. This is necessary to ensure proper mixing between the fuel vapor and the air before the end of combustion. The stoichiometric reaction for the combustion of Diesel fuel with air is represented by



The air-to-fuel (*AF*) ratio in the previous reaction equals 14.98. Air mass in the chamber before the injection was calculated in the simulation and found to be 0.000697 kg. The injection period for all the cases in the simulation was 20° crank angle with the engine running at 3000 rpm so the injected fuel mass through the 4 holes of the injector for each case could be calculated. Table 6 shows the *AF* ratios for all the cases and the excess air factor λ for each one which is defined as the ratio between the actual *AF* ratio to the stoichiometric one.

Table 6. Air-to-fuel Ratio and Excess Air Factor for Cases 1, 2, 3, 4 and 5

Case	<i>AF</i>	λ
1	17.95	1.198
2	14.85	0.991
3	12.95	0.864
4	11.47	0.766
5	8.78	0.586

It seems that the mixtures of Cases 2, 3, 4 and 5 are all rich and hence unrealistic since it will be difficult to burn all of the fuel particles thus leading to soot formation. Therefore, another simulation was performed to study the spray behavior if the injection pressures and diameters were changed while keeping the fuel mass flow rate constant and hence a constant *AF* ratio. In this study the injection pressures used ranged from 350 bar to 1200 bar like those used in modern common rail injection systems. The injection mass flow rate was kept at 0.008738 kg/s like Case 1. Table 7 shows the data of the new three cases.

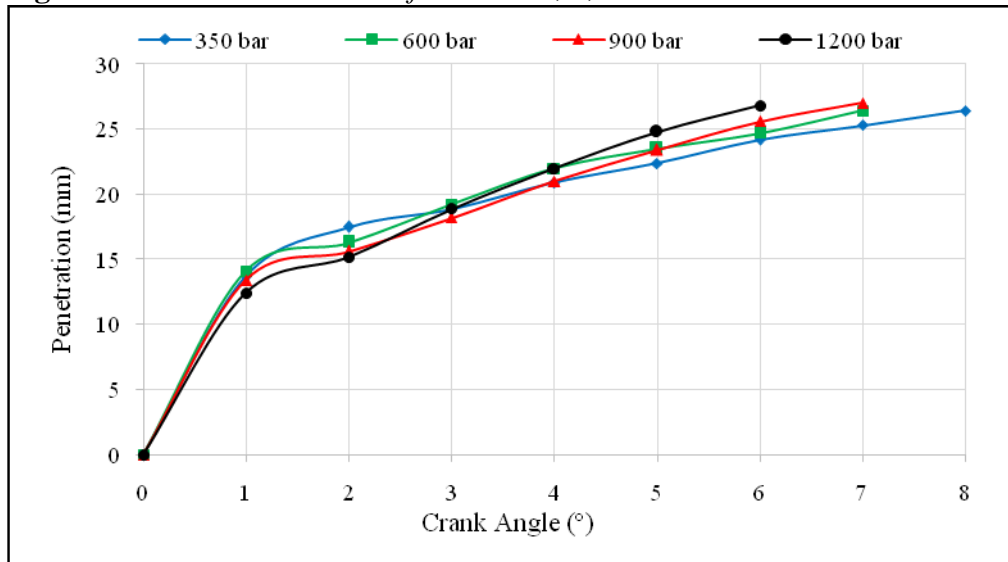
Table 7. Constant Injection Flow Rate Cases

	Case 6	Case 7	Case 8
Nozzle diameter (m)	0.00024	0.00022	0.0002
Nozzle length (m)	0.00048	0.00044	0.0004
Injection pressure (bar)	600	900	1200
Injection mass flow rate (kg/s)	0.008738	0.008738	0.008738

The resultant penetration curves for these cases are shown in Figure 20. Initially, particles issuing from larger holes will penetrate further than those

issuing from their smaller counterparts since the momentum of the former is much higher due to their larger mass. However, this behavior doesn't last too long as the effect of higher injection velocity due to the higher pressure difference dominates as such the fuel particles reach the walls of the chamber before those injected with lower pressures.

Figure 20. Penetration Curves for Cases 1, 6, 7 and 8



Conclusions

A CFD model of a Ruggerini RD 270 was implemented and validated against experimental data by Park et al. and a compression test performed in house; both showed a good agreement. The validated spray model was integrated into the engine simulation to gain better understanding of the spray characteristics inside the engine under different operational as well as geometrical parameters. Specifically, the effect of injection pressure at constant injection diameter was studied and the model showed that a 30% increase in the injection pressure had little effect on the penetration length. Additionally, the effect of increasing the injection diameter at constant injection pressure was also studied and was shown to have a significant effect on the penetration length. This is attributed to the fact that increasing the particles with larger nozzle diameters increases their momentum which allows them to move faster into the domain before they breakup into smaller droplets. Finally, both the injection pressure, as well as the injection nozzle diameter, were changed while keeping the injection mass flow rate constant and hence, the overall air-to-fuel ratio constant. For this latter simulation, the injection pressure range used was in the range of that used in common rail systems. Consequently, particles penetrated further in the computational domain just after the start of injection irrespective of their size, due to the large momentum imparted to them. However, this may be problematic

since fuel particles may reach the engine walls before they fully evaporate, which implies the need for optimization.

Future Work

Though the cold flow simulation is an important milestone in the current research program, however, we'd like to extend the work to include both combustion and emissions models. Additionally, it is planned to compare the engine performance using different blends of biodiesel fuel to petrol diesel under different operating and/or design parameters.

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Nomenclature

p_s	Piston location
TDC	Top dead center
BDC	Bottom dead center
L	Connecting rod length
A	Piston stroke
θ_c	Current crank angle
θ_s	Starting crank angle
N	Crank shaft speed
t	Time
ρ_a	Density of the air
u	Velocity components of axis x
v	Velocity components of axis y
w	Velocity components of axis z
P	Pressure
\mathcal{V}	Flow velocity
τ_{xx}	Normal stress in x direction
τ_{yx}	Shear stresses parallel to x and normal to y
τ_{zx}	Shear stresses parallel to x and normal to z
α_a	Void fraction of the air
i_a	Air internal energy
\dot{q}	Rate of volumetric heat addition per unit mass
k_{eff}	Effective thermal conductivity
S_{mass}	Mass source term
S_{mom_i}	Momentum source term

s_{energy}	Energy source term
k	Turbulent kinetic energy
ε	Turbulent kinetic energy dissipation rate
μ_t	Turbulent viscosity
Pr_t	Turbulent Prandtl number
M_t	Turbulent Mach number
\dot{m}_k	Rate of mass transfer from particle k
V	Volume
Sh	Sherwood number
D	Particle diameter
ρ_c	Average density between liquid density at the droplet surface and the freestream density
D_v	Diffusion coefficient
$\omega_{A,s}$	Mass fraction of species A at the droplet surface
$\omega_{A,\infty}$	Mass fraction of species A in the free stream
$v_{k,i}$	Velocity of particle k in x direction
$F_{k,i}$	Fluid dynamic forces on particle k in x direction
\dot{Q}_k	Heat transfer rate to particle k
ε	Emissivity
σ	Stephan-Boltzmann constant
Nu	Nusselt number
T_k	Particle temperature
T_c	Continuous phase temperature
\dot{m}_f	Average injection mass flow rate per hole per cylinder per cycle
C_f	Flow coefficient through the orifice
A_o	Orifice cross sectional area
ρ_f	Fuel density
ΔP	Pressure difference between the injection pressure and the chamber pressure

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